



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBEA62310-13
Job Sheet 186155



Part No: RBEA62310-13

Job Qty: 1 ea

Part Name: LH All Thread



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 11/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev 1A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/26/18	0.00	0.00	Start Up Machining-2		18-11-12
110	Lathe Conv	1 pcs		11/26/18	0.00	0.25	Lathe Conv-1		18-11-12
120	QC	1 pcs		11/26/18	0.00	0.00	QC2 Machining-4		18-11-13
130	QC	1 pcs		11/26/18	0.00	0.00	QC8 Machining-4		18-11-14
140	Packaging	1 pcs		11/26/18	0.00	0.00	Packaging3-1		18-11-14
150	QC21-SA	1 Ea		11/26/18	0.00	0.00	QC21		NOV 15 2018

Part Op
Descriptions: 110 - 1-Machine as per DWG. DWG REV: _____ 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
95625A003	LH All Thread	.1500 ft (.15 ea)	90-Start up Operation	203317

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	95625A003	0	6	0

Part Specifications

Specifications could not be found.



Container No: S127096



Part: RBEA62310-13

Job No: 186155

Serial No/Batch: S127096

Revision: 1A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/12/18

Plex 11/12/18 11:35 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

FAULT CATEGORY			
☐ e/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong
☐ 3	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions
☐ Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
☐ ink/Ripple/Wave	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect
☐	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐	☐ Contamination	☐ Out of Sequence	☐ Part Moved
☐	☐ Countersink	☐ Off-set	☐ Drawing
☐ at	☐ Cut Too Short	☐ Mislabeled	☐ Finish
☐ rist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread
☐ atter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186155 *MCJ*

18-11-12

1/4-20 UNC
L/H THREAD



(-13)

BOTTOM
ALL THREAD

RED BARN MACHINE			
TITLE AS350/355 ENGINE STRUT			
DWG NO. RBEA62310-13		REV 1A	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		APPROVED <i>D. Med</i>	
METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°		HEAT TREAT FINISH SEE -09 WELDMENT	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC USED ON MODEL EUROCOPTER AS350 & AS355	
SCALE NTS	DATE 3-10-10	SHEET 7 of 7	

